



Polska

CERTIFICATE

No. TSP-3834-430.02

Company



MOSTOSTAL SŁUPCA

MOSTOSTAL WECHTA

Spółka z ograniczoną odpowiedzialnością
ul. Poznańska 41, 62-400 Słupca, Poland

With production plant

MOSTOSTAL WECHTA

Spółka z ograniczoną odpowiedzialnością
ul. Poznańska 41, 62-400 Słupca, Poland

fulfils the **quality requirements for fusion welding processes** acc.

PN-EN ISO 3834-2:2021

The range of approval is presented in the Annex.

The period of validity of certificate: from 21.05.2019 to 20.05.2024

Next surveillance audit until **15.04.2024** under the pain of expiry of the certificate.

Warsaw, date 12.07.2022

Ewelina Czerwonka
Deputy Director of Certification Centre



(PP05-F03-3834 issue.6 valid
from 01-09-2021)

TÜV SÜD Polska Sp. z o.o.

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Annex to Certificate No. TSP-3834-430.02

Issue 1 date 12.07.2022

Page 1/1



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Certificate of welding processes according to PN-EN ISO 3834-2:2021
covers the following range:

Product and scope of application: Road bridges, viaducts, truss and solid-web footbridges, railway bridges, production halls steel structures, steel high construction, steel chimneys, supporting steel structures for: power plants, refineries, cement plants and steel industry. Steel structures for industrial equipment, supporting load-bearing steel structures for antennas radar towers, tanks and silos, fume and air ducts, housing of electrostatic precipitators, crane beams, truss girders.

Base materials: 1.1, 1.2, 1.3, 1.4, 2.1, 3.2, 8, 10, 11, B500B, B500SP

Dimensions: Material thickness up to 160,0 mm
Pipe diameters from 21,2 mm
Range of wall thickness from 1,3 mm

Welding methods: 111 - Manual metal arc welding
121 - Submerged arc welding with solid wire electrode
135 - MAG welding with solid wire electrode
136 - MAG welding with flux cored electrode
138 - MAG welding with metal cored electrode
783 - Drawn arc stud welding with ceramic ferrule or shielding gas
135+121 - MAG welding with solid wire electrode + Submerged arc welding with solid wire electrode
135+136 - MAG welding with solid wire electrode + MAG welding with flux cored electrode
138+121 - MAG welding with metal cored electrode + Submerged arc welding with solid wire electrode
138+136 - MAG welding with metal cored electrode + MAG welding with flux cored electrode

Welding supervisor: Bolesław (IWE)

Deputy of welding supervisor: Michał (IWE)
Tomasz (IWE)
Krzysztof (IWT)

Non destructive testing personnel:
Person responsible for non destructive testing: Paweł (VT2, PT2, MT2, UT2, RT2)

Deputy of non destructive testing responsible person: Tomasz (VT2, MT2, UT2)

Additional product standard / specification: ---

REMARKS: The certification was granted in accordance with the certification program PR3834 date 05.05.2021

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 12.07.2022

Ewelina Czerwonka
Deputy Director of Certification Centre